



# Maharashtra Pollution Control Board

महाराष्ट्र प्रदूषण नियंत्रण मंडळ

## FORM V

(See Rule 14)

Environmental Audit Report for the financial Year ending the 31st March 2020

### Unique Application Number

MPCB-ENVIRONMENT\_STATEMENT-0000028495

### Submitted Date

29-09-2020

## PART A

### Company Information

#### Company Name

InventyS Research Company Pvt Ltd

#### Application UAN number

0000082101

#### Address

Inventys Research Company Pvt limited

#### Plot no

K-38, Five Star Industrial Area MIDC Butibori

#### Taluka

Hingana

#### Village

Kirmiti

#### Capital Investment (In lakhs)

11098

#### Scale

MSI

#### City

NAGPUR

#### Pincode

441122

#### Person Name

Shrikant Kanadey

#### Designation

Dy. Works Manager

#### Telephone Number

09619666336

#### Fax Number

9619666339

#### Email

skanadey@inventys.in

#### Region

SRO-Nagpur II

#### Industry Category

Red

#### Industry Type

R22 Organic Chemicals manufacturing

#### Last Environmental statement submitted online

yes

#### Consent Number

Format 1.0/CAC/UAN No  
0000082101/CO-2007000067

#### Consent Issue Date

01/07/2020

#### Consent Valid Upto

31/07/2021

#### Establishment Year

#### Date of last environment statement submitted

#### Industry Category Primary (STC Code) & Secondary (STC Code)

### Product Information

#### Product Name

s Methyl Phenyl Glycine Methyl Ester

#### Consent Quantity

499.92

#### Actual Quantity

10.517

#### UOM

MT/A

Acetonitrile

1740

119.389

MT/A

DihydroxyDiphenyl Ether (4,4-Oxydiphenol)

9.996

1.21

MT/A

### By-product Information

#### By Product Name

5 Methyl 5 Phenyl Imidazolidine 2,4 Dione

#### Consent Quantity

62.5

#### Actual Quantity

8.03

#### UOM

MT/A

Sodium Sulphate

324

15.52

MT/A

## Part-B (Water & Raw Material Consumption)

### 1) Water Consumption in m3/day

<b>Water Consumption for Process</b>	<b>Consent Quantity in m3/day</b>	<b>Actual Quantity in m3/day</b>
Cooling	119	10
Domestic	320	57
All others	50	7
<b>Total</b>	10	0
	499	74

### 2) Effluent Generation in CMD / MLD

<b>Particulars</b>	<b>Consent Quantity</b>	<b>Actual Quantity</b>	<b>UOM</b>
Trade Effluent	157	10	CMD
Domestic Effluent	47.5	20	CMD

### 2) Product Wise Process Water Consumption (cubic meter of process water per unit of product)

<b>Name of Products (Production)</b>	<b>During the Previous financial Year</b>	<b>During the current Financial year</b>	<b>UOM</b>
s Methyl Phenyl Glycine Methyl Ester	8.5	0..05	CMD
Acetonitrile	0	9.9	CMD
Dihydroxydiphenyl Ether (4,4-Oxydiphenol)	0	0.05	CMD

### 3) Raw Material Consumption (Consumption of raw material per unit of product)

<b>Name of Raw Materials</b>	<b>During the Previous financial Year</b>	<b>During the current Financial year</b>	<b>UOM</b>
Acetophenone	351.938	2.5	MT/A
Liquor Ammonia	678.539	5	MT/A
Carbon Dioxide	358.180	2.2	MT/A
Sodium Cyanide	145.8	1	MT/A
Caustic Soda Flakes	166.625	73.950	MT/A
Caustic Soda Lye	179.150	25.879	MT/A
Methanol	1169.654	104.942	MT/A
Sulphuric Acid	870.318	75.528	MT/A
Mono Chloro Benzene	75.350	20.370	MT/A
Anhydrous Ammonia Gas	0	170.765	MT/A
Acetic Acid	0	382.688	MT/A
Diphenyl Ether	0	5.906	MT/A
Bromine	0	12.611	MT/A
Copper Powder	0	0.378	MT/A
Cuprous Chloride	0	0.324	MT/A
Triethyl benzyl ammonium chloride	0	0.240	MT/A
Hydrogen Peroxide 30%	0	0.220	MT/A
Ethyl Acetate	0	25.652	MT/A

Activated Charcoal	0	0.731	MT/A
Sodium Dithionate	0	1.248	MT/A
n-Hexane	0	3.972	MT/A
Di Isopropyl Ether	0	12.690	MT/A

#### 4) Fuel Consumption

Fuel Name	Consent quantity	Actual Quantity	UOM
Bio Mass	49320	6773	
Bio Coal	3000	68	
Furnace Oil	11520	191.37	

### Part-C

#### Pollution discharged to environment/unit of output (Parameter as specified in the consent issued)

##### [A] Water

Pollutants Detail	Quantity of Pollutants discharged (kL/day)	Concentration of Pollutants discharged(Mg/Lit) Except PH,Temp,Colour	Percentage of variation from prescribed standards with reasons	Standard	Reason
	Quantity	Concentration	%variation		
Suspended solids	10	6	NA	100	NA
BOD	10	3	NA	100	NA
Oil & Grease	10	<0.2	NA	10	NA
Cynide	10	BDL	NA	<0.2	NA
COD	10	132	NA	250	NA

##### [B] Air (Stack)

Pollutants Detail	Quantity of Pollutants discharged (kL/day)	Concentration of Pollutants discharged(Mg/NM3)	Percentage of variation from prescribed standards with reasons	Standard	Reason
	Quantity	Concentration	%variation		
TPM- Boiler stack	16987.5 Nm3/Hr	82.3	NA	150	NA
SO2 Boiler Stack	NA	19.5	NA	NA	NA
TPM- TFH Stack	NA	NA	NA	150	NA
SO2 TFH Stack	NA	NA	NA	NA	NA
TPM DG Stack	461.6 Nm3/Hr	48.5	NA	150	NA
SO2 DG Stack	NA	20.3	NA	NA	NA

### Part-D

#### HAZARDOUS WASTES

##### 1) From Process

Hazardous Waste Type	Total During Previous Financial year	Total During Current Financial year	UOM
33.1 Empty barrels/containers/liners contaminated with hazardous chemicals /wastes	0.512	0.325	Ton/Y
28.1 Process Residue and wastes	0	96.172	Ton/Y

##### 2) From Pollution Control Facilities

Hazardous Waste Type	Total During Previous Financial year	Total During Current Financial year	UOM
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**Part-E****SOLID WASTES****1) From Process**

<b>Non Hazardous Waste Type</b>	<b>Total During Previous Financial year</b>	<b>Total During Current Financial year</b>	<b>UOM</b>
5 Methyl 5 Phenyl Imidazolidine 2,4 Dione	295.990	8.030	MT/A

**2) From Pollution Control Facilities**

<b>Non Hazardous Waste Type</b>	<b>Total During Previous Financial year</b>	<b>Total During Current Financial year</b>	<b>UOM</b>
Sodium Sulphate	366.650	15.52	MT/A

**3) Quantity Recycled or Re-utilized within the unit**

<b>Waste Type</b>	<b>Total During Previous Financial year</b>	<b>Total During Current Financial year</b>	<b>UOM</b>
Other Hazardous Waste	NA	NA	Ton/Y

**Part-F**

**Please specify the characteristics(in terms of concentration and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes.**

**1) Hazardous Waste**

<b>Type of Hazardous Waste Generated</b>	<b>Qty of Hazardous Waste</b>	<b>UOM</b>	<b>Concentration of Hazardous Waste</b>
33.1 Empty barrels/containers/liners contaminated with hazardous chemicals /wastes	0.325	Ton/Y	NA
35.3 Chemical sludge from waste water treatment	3.75	Ton/Y	NA

**2) Solid Waste**

<b>Type of Solid Waste Generated</b>	<b>Qty of Solid Waste</b>	<b>UOM</b>	<b>Concentration of Solid Waste</b>
Sodium Sulphate	366.650	Ton/Y	NA

**Part-G**

**Impact of the pollution Control measures taken on conservation of natural resources and consequently on the cost of production.**

<b>Description</b>	<b>Reduction in Water Consumption (M3/day)</b>	<b>Reduction in Fuel &amp; Solvent Consumption (KL/day)</b>	<b>Reduction in Raw Material (Kg)</b>	<b>Reduction in Power Consumption (KWH)</b>	<b>Capital Investment(in Lacs)</b>	<b>Reduction in Maintenance(in Lacs)</b>
NA	0	0	0	0	0	0

**Part-H**

**Additional measures/investment proposal for environmental protection abatement of pollution, prevention of pollution.**

**[A] Investment made during the period of Environmental Statement**

<b>Detail of measures for Environmental Protection</b>	<b>Environmental Protection Measures</b>	<b>Capital Investment (Lacs)</b>
Installation of OCEMS	Efficient Management of Process	15

**[B] Investment Proposed for next Year**

<b>Detail of measures for Environmental Protection</b>	<b>Environmental Protection Measures</b>	<b>Capital Investment (Lacks)</b>
Refurbishment of Pipelines and Equipment	Efficient Process Management	25

## Part-I

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**Any other particulars for improving the quality of the environment.**

**Particulars**

NA

**Name & Designation**

Shrikant Kanadey Dy. Works Manager

**UAN No:**

MPCB-ENVIRONMENT\_STATEMENT-0000028495

**Submitted On:**

29-09-2020